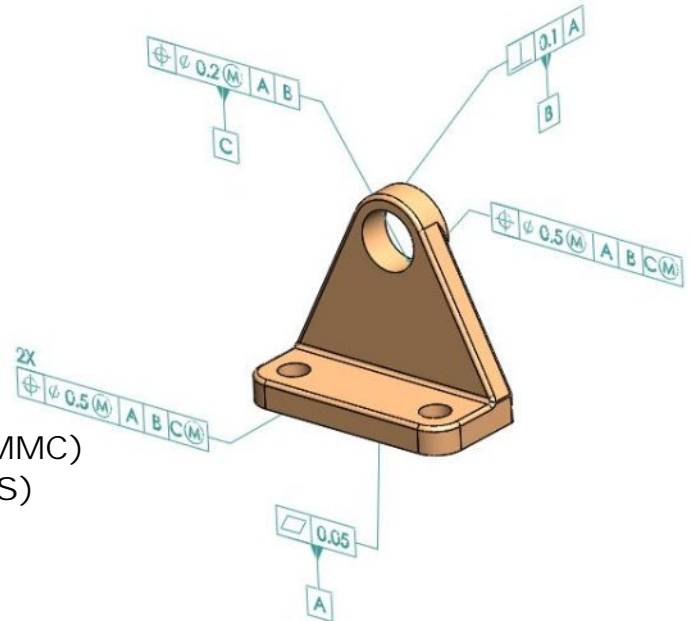


DEFINITIONS, DIMENSIONING SYSTEMS

Topics

- Datum
- Datum feature
- datum target
- dimension
- Basic dimension
- Reference dimension
- Feature
- Feature of size
- Full Indicator Movement (FIM)
- Least Material Condition (LMC)
- Maximum Material Condition (MMC)
- Regardless of Feature Size (RFS)
- actual size
- Limits of size
- Tolerance
- Bilateral tolerance
- geometric tolerance
- unilateral tolerance
- true position
- Virtual condition



SYMBOLS

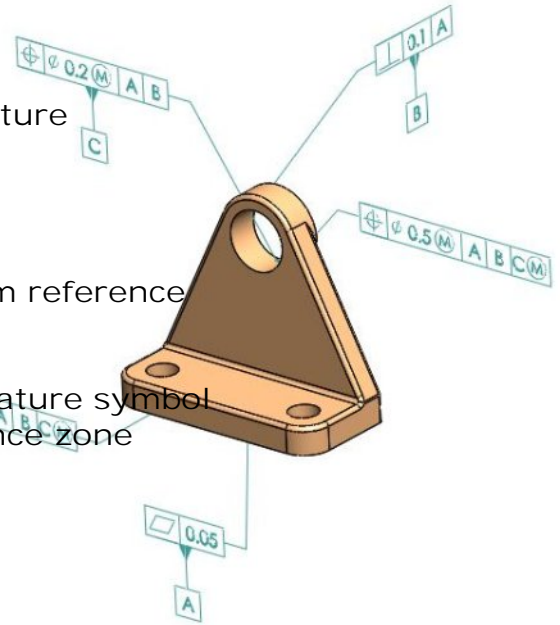
Topics

- straightness
- flatness
- circularity
- cylindricity
- profile of line
- profile of surface
- angularity
- perpendicularity
- parallelism
- position
- concentricity
- symmetry
- circular runout
- total runout

DATUM STRUCTURE

Topics

- Datum identifying letters
- Method of relating symbol frame to datum feature
- Datum Feature Identification
- Datum Feature Controls
- Datum Feature Order of Precedence
- Feature control frame
- Feature control frame incorporating one datum reference
- Composite feature control frame
- Two single-segment feature control frames
- Combined feature control frame and datum feature symbol
- Feature control frame with a projected tolerance zone



Sub-Topics

Establishing Datum's from Datum Features

- Datum features not subject to size variations
- Datum features subject to size variations
- Multiple datum features
- Pattern of features
- Screw threads, gears, and splines partial surface as datum features mathematically defined surface
- Multiple datum reference frames
- Simultaneous versus separate requirements
- Simultaneous requirements and composite feature control

APPLICATION OF MATERIAL MODIFIERS

Topics

Regardless of Feature Size (RFS)
Maximum Material Condition (MMC)
Least Material Condition (LMC)

Sub-Topics

Application

- (1) To the tolerance feature
- (2) To datum's

(1) When applicable

- (a) To geometric tolerances
- (b) To datum's
- (4) zero tolerance at MMC

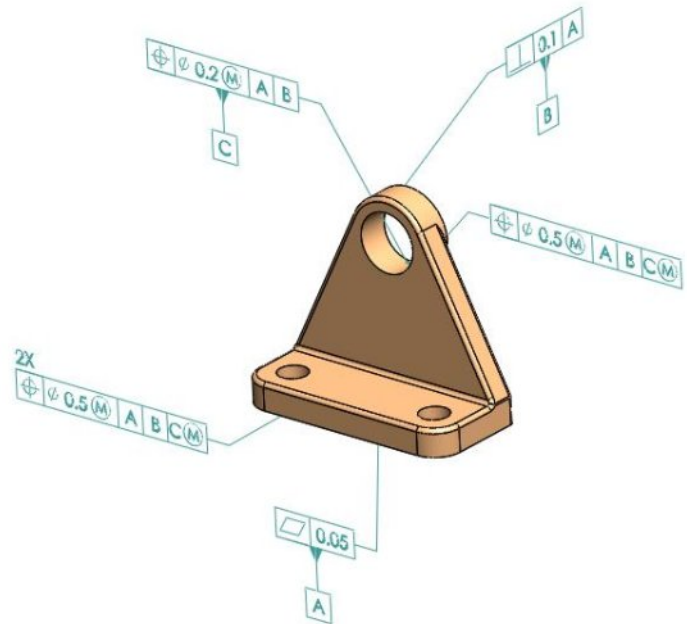
(2) Results of datum features modified

- (a) RFS (implied)
- (b) MMC
- (c) LMC

(3) Results of pattern of features modified

- (a) RFS (implied)
- (b) MMC
- (c) LMC

(4) Simultaneous requirements



Applicability of RFS, MMC and LMC

- Appropriate applications
- All applicable geometric tolerances
- (Rule #2)
- Alternate practice for position control
- Effect of RFS
- Effect of MMC
- Effect of zero tolerance at MMC
- Effect of LMC
- Effect of zero tolerance at LMC

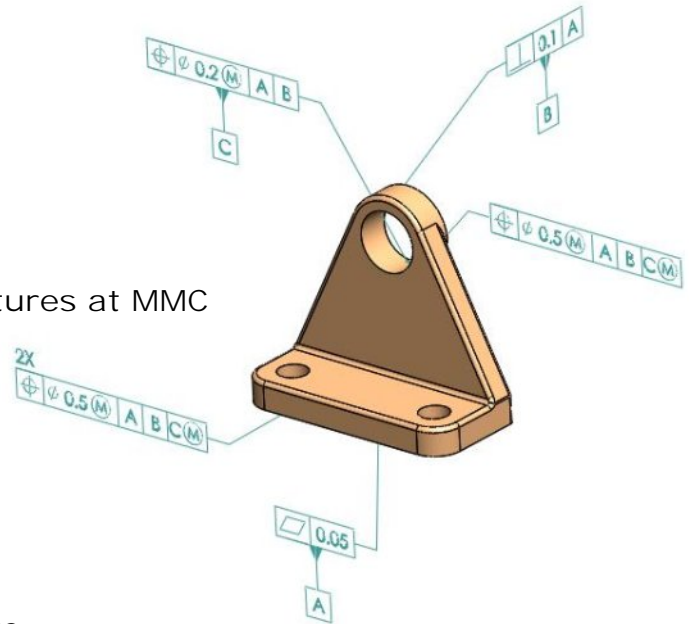
GEOMETRICAL TOLERANCE & TOLERANCE CALCULATION

Tolerances of Location

(1) Utilization of modifiers

1. Effects of RFS (implied)
2. Effects of MMC
3. Effects of LMC

- Displacement allowed by datum features at MMC
- Calculating positional tolerance
- Zero positional tolerance at MMC
- Simultaneous requirements
- Separate requirements
- Projected tolerance zone
- Nonparallel holes
- Counter bored holes
- Closer control at one end of a feature
- Bidirectional positional tolerance
- Noncircular features
- Coaxial controls
- Concentricity (15) symmetry



(2) Form

(1) Straightness

- (a) Surface
- (b) Axis
- (c) Center plane
- (d) Applied on a unit basis

(2) Flatness

- (a) Surface
- (b) Applied on a unit basis

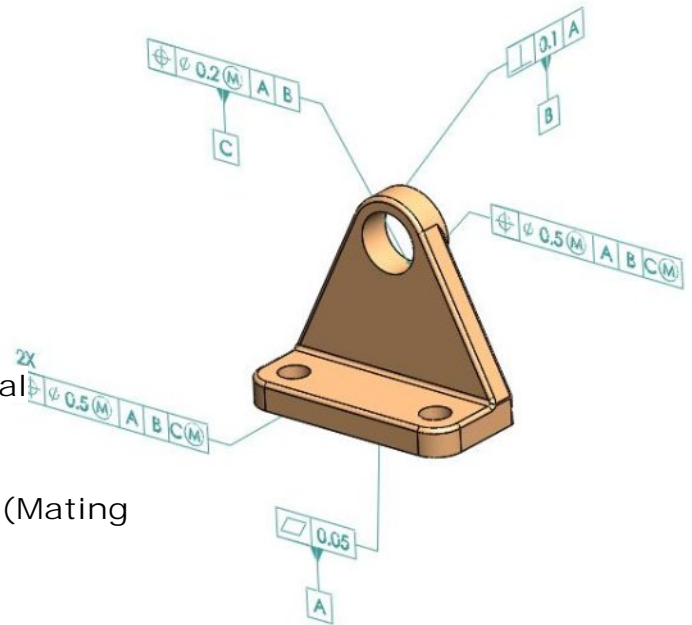
(3) Circularity

(4) Cylindricity

(3) Profile

- Profile of a line
- Profile of a surface
- coplanarity
- For plane surfaces
- On conical features
- Profile of a Surface

New Symbol for Unequal or Unilateral Profile Tolerancing
Profile of a Line
The Power and Versatility of Profile (Mating Parts)
Tolerancing Mating Part Profiles
Composite Profile
Composite vs. Two Single Segment Profile Controls
Profiling Patterns of Features Using 3 Levels of Profile Tolerances
Coplanarity
Continuous Feature of Size Symbol
Dimension Origin Symbol
Locating Offset Surface with Profile of a Surface
Conic



(4) Orientation Tolerances

(1) Angularity

- (a) Of a surface
- (b) Applied to features of size

(2) Parallelism

- (a) Of a surface
- (b) Applied to features of size

(3) Perpendicularity

- (a) Of a surface
- (b) Applied to features of size

(5) Runout Tolerances

1. Single Runout
2. Total Runout

Total Projects in this Course: 40

Solving Blue-Print Drawings : 300+